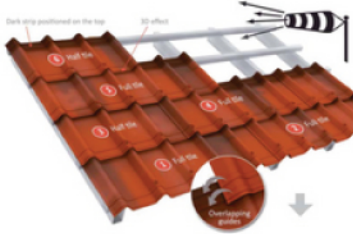


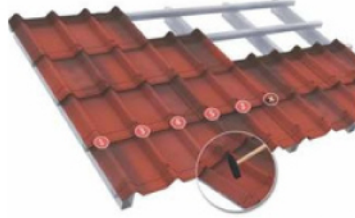
Installation Guidelines

Start installation at eave, in the opposite direction of the prevailing wind. Stagger the rows, by starting the second row with a half tile.

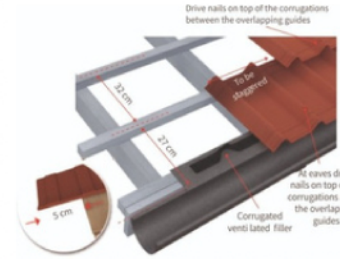
Min roof pitch to be 15° (27%)



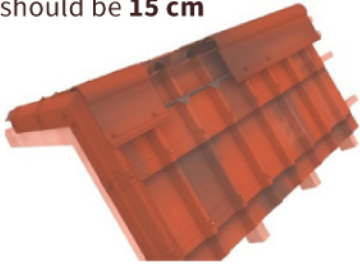
ONDUVILLA® is to be fixed at each overlap and each corrugation with ONDULINE® Speedy Screws. Fix the tiles following the order described in the picture, between the 2 overlapping guides. Do not fix those corrugations that will be overlapped by the next tile or verge piece.



Purlins should be placed at **32 cm** centre tot centre. The distance between the first and second battens **should be 27 cm** instead of 32cm. The overhang has to be **max 5 cm**.



Cover the ridge line with the Standard ridge and fasten it on each side of the roof. Maximum distance from ridge point to next purlin is **15cm** and overlap between ridges should be **15 cm**



Position the valley, and fasten it with ONDULINE® nails. Fix the nails on top of the corrugations, into the supporting batten. At the ridge point, cut the valleys and fix them with ONDULINE® nails.



The aesthetics and wind upli protection can be optimized by using the verge element accessory, which is fixed first on the sidewall, then as well on the top of the corrugation.

